Date: November 21, 2008 Former date: March 25, 2008
Prepared by: Kathryn Wilson Reviewed by: Brian Haack

1. IDENTIFICATION OF THE CHEMICAL AND OF MANUFACTURER

Trade name: MASTERGEL™ Product Code: 5-961120

The intended use of the product is a multi-purpose solvent.

Standard industrial classification: 2842

Manufacturer: Master Blend, Inc.

5285 Fox Street Unit A Denver, CO USA 80216 303-373-0702 Telephone

1.4.1 FOR CHEMICAL EMERGENCY OR INGESTION, CALL CHEM-TEL, INC.

(USA, Canada & U.S. Virgin Islands) 1-800-255-3924 OR INTERNATIONAL CALL COLLECT 1-813-248-0585

2. COMPOSITION/INFORMATION ON INGREDIENTS

2.1 Hazardous Ingredients

2.1.1 2.1.2 2.1.3

CAS # EINECS No Name Concentration Warning, Risk phrases

7732-18-5 231-791-2 Water 40-60% None

94266-47-4 304-454-3 D-Limonene 40-60% R10, R20/21/22 68649-00-3 272-018-9 Isopropylamine- 5-15% R10, R20/21/22 Alkylbenzenesulfonic

68603-42-9 271-657-0 Coconut 5-15% R10, R20/21/22 Diethanolamide

111-42-2 203-868-0 Diethanolamine 1-5% R20/21/22

2.1.5 One confidential ingredient: Proprietary amine soap blend (1-5%)

2.1.6 Confidential components are not listed dangerous less than 1 percent each.

2.1.7 Other information: None

3. HAZARDS IDENTIFICATION

Human: This product may cause irritation to eyes, skin and respiratory system. If swallowed the product may be harmful and cause irritation to mucous membranes. It may be an irritant to persons with a pre-existing skin conditions and cause aggravation with prolonged exposure.

Environment: This product is unlikely to accumulate in aquatic environment.

4. FIRST AID MEASURES

Eye Contact: Flush with water for at least 15 minutes. If irritation persists, seek medical attention.

Skin Contact: Wash with soap and water. If irritation persists, seek medical attention.

Inhalation: Remove to fresh air. If trouble with breathing persists, seek medical attention.

Ingestion: Wash out mouth with water. Do not induce vomiting. Dilute with one to two glasses of water. Seek medical attention.

7. HANDLING AND STORAGE

Handle this product with best business practices. Keep this product stored away from food, drink and animal feeding stuffs. Keep out of the reach of children. Store in a cool and dry area.

COMBUSTIBLE - KEEP AWAY FROM FLAME

6. ACCIDENTAL RELEASE MEASURES

Do not mix this product with other waste materials.

Sweep up spills for re-use or disposal. Check local authority for

5. FIRE-FIGHTING MEASURES

The product is combustible; use suitable extinguishing media for the surrounding fire.

Self-contained breathing apparatus (SCBA) with full protective bunker gear for fire fighters.

This product is likely to support combustion as it is combustible and not an oxidiser.

Exposure hazard: decomposition of product may be oxides of carbon.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure limit values:

2.1.4

proper disposal methods.

HTP values: None

Other limit values: NIOSH REL - Diethanolamine (3 ppm)

Limit values in other countries: (AICS), (DSL), (ECL), (EEC), (ENCS), (KECL) (MAC), (MAK), (PICC), (Swiss), (UK)

Diethanolamine (3 ppm): D-limonene (20 ppm)

Exposure controls:

Avoid contact with eyes, skin or clothing. Avoid ingesting the product as it may be harmful. Wear a dust/mist mask to avoid long term effect of breathing the material. Wear chemical imperious gloves to protect exposure to your hands. Wear chemical safety goggles or glasses to protect your eyes.

PHYSICAL AND CHEMICAL PROPERTIES

The product is a clear amber gel with citrus odour. Important health, safety and environmental information

9.7 Boiling point/boiling range Freezing point (TCC) ND

Flash point 47.8 °C(118°F)

Flammability (solid, gas) NA

Explosive properties Not explosive Oxidising properties Not an oxidiser Vapour pressure Moderate Relative density 0.94

Solubility Slightly soluble in water

Specific gravity 0.94 **RVOC%** 41.6

10. STABILITY AND REACTIVITY

The product is stable and will not polymerise. Avoid strong oxidising agents.

Hazardous decomposition of product may be oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Sub-acute, sub-chronic and prolonged toxicity have not been determined.

12. ECOLOGICAL INFORMATION

Biodegradability: NA

Mobility: Slightly soluble in water. Mobile above freezing.

This product is likely to accumulate in waterways and will accumulate in the environment. The impact on other organisms

has not been determined.

13. DISPOSAL CONSIDERATIONS

Dispose in accord with National regulations. Do not mix waste materials with other waste materials.

14. TRANSPORTATION INFORMATION

Identification UN1993

Proper Shipping Name Flammable Liquids, N.O.S.

(D-Limonene)

Hazard Class 3 Packing group Ш

US Domestic Ground shipments: Combustible liquid

[49CFR 173.150(f)]

US Domestic air shipments up to 5L (1.3 gal) per bottle:

Consumer Commedity ORM-D-AIR

15. REGULATORY INFORMATION

Xi (Irritant), F (Flammable) ILO:

WHMIS: Irritant, Flammable

Safety Phrases

R20/22 - Harmful by inhalation and if Risk Phrases

swallowed

R36/38 – Irritating to eye and skin S2 - Keep out of the reach of children

S13 - Keep away from food, drink and

animal feeding stuffs

S24/25 - Avoid contact with skin and eyes S37/39 - Wear suitable gloves and eye/face

protection

S62 – If swallowed do not induce vomiting: seek medical advice immediately and show

this container or label.

Special regulations on certain preparations:

HMIS NFPA 1 Health 1 2 Fire 2 0 Reactivity/Instability 0 E PPF

16. OTHER INFORMATION

Restrictions on use: Ready to use. This product intended for professional use only.

Further information:

Call CHEM-TEL, INC. collect 1- 813-248-0582

Sources of key data used: EU, EEC Directives on the Control of Dangerous Substances and Preparations (67/548/EEC), Council Directive 88/379/EEC, WHMIS, NIOSH and OSHA 29 CFR Part 1910.1200.

This product contains no Prop 65 materials.

Product listed as harmful by USA, DSL, EINECS, AICS, ECL,

EICS, ENCS, PICCS: Diethanolamine, Limonene.

This is a new Safety Data Sheet.

This information is furnished without warranty expressed or implied except that it is accurate to the best knowledge of Master Blend, Inc. The data and information on the Safety Data Sheet relates only to the specific material designated herein. Master Blend, Inc. assumes no legal responsibility for use or reliance upon the data.